

Technical Datasheet

Welding rods Hot welding rod for Linoleum

WELDING RODS

DESCRIPTION

Welding rods to join linoleum floorcovering for perfect hygiene and seam strength.

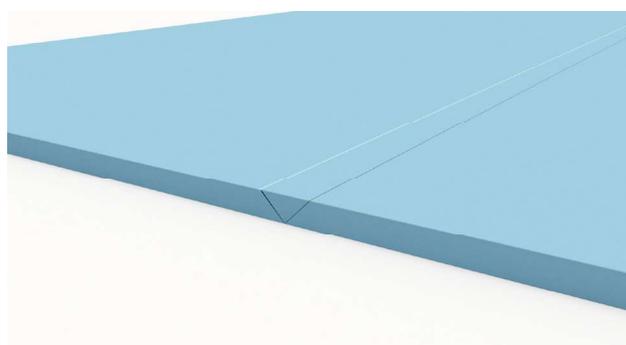
Key features:

- Hot welding for perfect hygiene and resistance.
- Available in unicolor version for the whole linoleum range and in multicolor version for the selected Grands Classiques colours.
- Easy to clean and maintain.

Compatible floorings:

- Linoleum

Main segments of application:



TECHNICAL INFORMATION

Product	
Unicolor	1 bobbin of 50lm (diameter 4mm)
Multicolor	1 bobbin of 50lm (diameter 4mm)
Packaging	
Bobbin weight (kg)	0.8
Min. order	1 bobbin

INSTALLATION

- Install sheets with a gap of approx. 0.5 mm at joint.
 - Start hot welding operation (and grooving) minimum 24 to 48 hours maximum after gluing
 - Groove a "U" shape of max. 3,5 mm width, preferably by machine.
 - Depth of grooving 2 mm into the thickness of the material – just over the top of the jute (max.2,5 mm for other product thickness'). Never groove Linoleum Silencio x² to the top of foam.
 - Carefully clean seam totally free of residues.
 - The recommended welding rod temperature is about 450 °C.
 - Use hot air welding gun fitted with 5 mm traditional hot speed weld nozzle. When welding the rod must float out slightly on both sides of the joint, on surface.
 - Trim the welding in two successive operations using a "quarter moon knife", Mozart knife, or similar.
 - The second cut should be done when the welding rod is cool down.
- FOR MORE EXHAUSTIVE INFORMATION REGARDING ALL THE INSTALLATION STEPS OF THE WELDING ROD PLEASE REFER TO THE OFFICIAL INSTALLATION DOCUMENTS.

CLEANING & MAINTENANCE

Cf. flooring cleaning instructions.

ARTICLE CODE

Available for every linoleum floorings. Please refer to product sample book or to <http://professionals.tarkett.com> to find the right reference.

Unicolor and Multicolor

4 mm: 14009 ---	Unicolor
4 mm: 14002 ---	Multicolor

